

# Work Order ID 80840

**\*80840\***

Page 1

Thursday, March 01, 2012 11:59:58 AM

Item ID: D120-638-011

Accept

**\*N9000040100\***

Setup Start

**\*NS1\***

Revision ID:

Item Name: Bearpaw

Stop

**\*NS2\***

Start Date: 3/1/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

*Ship today*

Required Date: 3/1/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan: *mk*

Date: *12-03-01*

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2435

Rev E1

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D120-638-011 CHG 002

*8/26/01*

160

Pick Kit

0.00

**\*160\***

Packaging

Memo

0.00

Packaging

*12/3/11* *SP* *10* *SP*

170

QC4- 100% Inspect kits for completeness

0.00

**\*170\***

QC

Memo

0.00

Quality Control

*8/26/01*

*(X)*

**Work Order ID 80840****\*80840\***

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Thursday, March 01, 2012 11:59:58 AM

Item ID: D120-638-011

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Bearpaw

Stop **\*NS2\***

Start Date: 3/1/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 3/1/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

180

0.00

**\*180\***

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD120-638-011  
Location: 13

Reva

B2/15P (10)

190

QC21- Final Inspection - Work Order Release

0.00

**\*190\***

QC

Memo

0.00

Quality Control

012-03-1  
(1)

# Picklist Print

Thursday, March 01, 2012 11:59:56 AM

Page 1  
2

Work Order ID: 80840

Parent Item: D120-638-011

Parent Item Name: Bearpaw

Start Date: 3/1/2012

Required Date: 3/1/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 07-01-02 JLM  
IPP Rev:B Added Step 2 08-04-16 JLM Verified By:EC  
IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S D2435 Bearpaw, 206		Manufactured	No			160	Each	0.0000	2	2			B69407 Jf [SP]
S D2182B050 Clamp Cushion Black		Manufactured	No			160	Each	21.0000	4	4			B63413 Jf [SP]
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST402		21							
				63413		3							
				79824		18							
S D2274 Radius Block		Manufactured	No			160	Each	155.0000	8	8			B63990 Jf [SP]
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST007		155							
				72121		32							
				78589		123							
S D2438 Clamp		Manufactured	No			160	Each	86.0000	4	4			B60852 Jf [SP]
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST456		86							
				77038		8							
				78594		78							
S D2529 Washer		Manufactured	No			160	Each	417.0000	8	8			B64129 Jf [SP]
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST010		417							
				66953		2							
				79221		275							
				79485		140							

24 x 4 @ 5.0" Long  
L7 max 2007  
S12103101

# Picklist Print

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Page 2

Work Order ID: 80840

Parent Item: D120-638-011

Parent Item Name: Bearpaw

Start Date: 3/1/2012

Required Date: 3/1/2012

Start Qty: 1.00

Required Qty: 1.00

AN4-15A  
Bolt

Purchased No

160 Each 443.0000

8

Location

Loc Qty

Loc Code

GA	100	
120449	100	
ST358	343	
118706	15	
120187	128	
120422	200	

~~120187~~  
m120187 8x 80

AN960JD416  
Washer

NAS1149D0463J Purchased No

160 Each 8.0000

8

Location

Loc Qty

Loc Code

ST351	8	
116289	8	

m119075 8x 80

MS210421.4  
Nut

Purchased No

160 Each 4,398.0000

8

Location

Loc Qty

Loc Code

ST300	4398	
117441	59	
117601	157	
118451	133	
119017	200	
119075	3849	

m115589 12/3/12

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Shop Packet Print

Page 2

**Work Order ID 80840**

Thursday, March 01, 2012 11:59:58 AM

**\*80840\***

Page 1

Item ID: D120-638-011

Revision ID:

Item Name: Bearpaw

Start Date: 3/1/2012 Start Qty: 1.00

Required Date: 3/1/2012 Req'd Qty: 1.00

Reference:

Accept

**\*N900040100\***Setup Start **\*NS1\***Stop **\*NS2\***

Cust Item ID:

Customer:

Approvals: Process Plan: *enil*

QC:

Date: 12-03-01

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start **\*NR1\***Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2435

Rev E1

100

**\*100\***

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D120-638-011 CHG 002

0.00

0.00

160

**\*160\***

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

170

**\*170\***

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

MLJ 12/03/01

REFERENCE ONLY

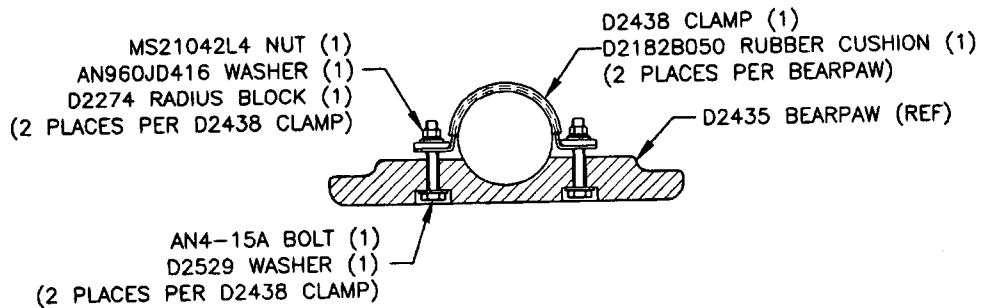


Figure 2 – Bearpaw Installation

**4. WEIGHT AND BALANCE**

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D120-638-011 Bearpaw	8.4 lb 3.82 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	178.7 in 4.54 m	1501.1 in-lb 17.34 m-kg

**5. PARTS LIST**

Qty	Part Number	Description
X	D120-638-011	BEARPAW INSTALLATION
4	D2182B050	Rubber Cushion
8	D2274	Radius Block
8	D2529	Washer
2	D2435	Bearpaw
4	D2438	Clamp
8	AN4-15A	Bolt
8	AN960JD416	Washers
8	MS21042L4	Nut (or MS21042-4)